



Contactor, 3p+2N/0+2N/C, 250kW/400V/AC3

Part no. DILM500/22(RA250)
Catalog No. 208213
Eaton Catalog No. XTCE500M22A
EL-Nummer 4134086
(Norway)

Delivery program

Product range	Contactors		
Application	Contactors for Motors		
Subrange	Comfort devices greater than 170 A		
Utilization category	AC-1: Non-inductive or slightly inductive loads, resistance furnaces NAC-3: Normal AC induction motors: starting, switch off during running AC-4: Normal AC induction motors: starting, plugging, reversing, inching		
Connection technique	Screw connection		
Rated operational current			
AC-3			
380 V 400 V	I_e	A	500
AC-1			
Conventional free air thermal current, 3 pole, 50 - 60 Hz			
Open			
at 40 °C	$I_{th} = I_e$	A	800
enclosed	I_{th}	A	600
Conventional free air thermal current, 1 pole			
open	I_{th}	A	1625
enclosed	I_{th}	A	1500
Max. rating for three-phase motors, 50 - 60 Hz			
AC-3			
220 V 230 V	P	kW	155
380 V 400 V	P	kW	265
660 V 690 V	P	kW	300
1000 V	P	kW	132
AC-4			
220 V 230 V	P	kW	112
380 V 400 V	P	kW	200
660 V 690 V	P	kW	240
1000 V	P	kW	132
Contact sequence			
Can be combined with auxiliary contact	DILM820-XHI...		
Actuating voltage	RA 250: 110 - 250 V 40 - 60 Hz/110 - 350 V DC		
Voltage AC/DC	AC and DC operation		
Contacts			
N/O = Normally open	2 N/O		
N/C = Normally closed	2 NC		
Auxiliary contacts			
possible variants at auxiliary contact module fitting options	on the side: 2 x DILM820-XHI11(V)-SI; 2 x DILM820-XHI11-SA		
Side mounting auxiliary contacts			
Instructions	integrated suppressor circuit in actuating electronics 660 V, 690 V or 1000 V: not directly reversing		

Technical data

General

Standards		IEC/EN 60947, VDE 0660, UL, CSA	
Lifespan, mechanical			
AC operated	Operations	$\times 10^6$	7
DC operated	Operations	$\times 10^6$	7
Operating frequency, mechanical			
AC operated	Operations/h		2000
DC operated	Operations/h		2000
Climatic proofing		Damp heat, constant, to IEC 60068-2-78 Damp heat, cyclic, to IEC 60068-2-30	
Ambient temperature			
Open	°C	-40 - +60	
Enclosed	°C	-40 - +40	
Storage	°C	-40 - +80	
Mounting position			
Mechanical shock resistance (IEC/EN 60068-2-27)			
Half-sinusoidal shock, 10 ms			
Main contacts			
N/O contact	g	10	
Auxiliary contacts			
N/O contact	g	10	
N/C contact	g	8	
Degree of Protection		IP00	
Protection against direct contact when actuated from front (EN 50274)		Finger and back-of-hand proof with terminal shroud or terminal block	
Weight			
AC operated	kg	8.66	
DC operated	kg	8.66	
Weight	kg	8.66	
Terminal capacity main cable			
Flexible with cable lug	mm ²	50 - 240	
Stranded with cable lug	mm ²	70 - 240	
Solid or stranded	AWG	2/0 - 500 MCM	
Flat conductor	Lamellenzahl x Breite x Dicke	mm	Fixing with flat cable terminal or cable terminal blocks See terminal capacity for cable terminal blocks
Busbar	Width	mm	30
Main cable connection screw/bolt		M10	
Tightening torque		Nm	24
Terminal capacity control circuit cables			
Solid	mm ²	1 x (0.75 - 2.5) 2 x (0.75 - 2.5)	
Flexible with ferrule	mm ²	1 x (0.75 - 2.5) 2 x (0.75 - 2.5)	
Solid or stranded	AWG	2 x (18 - 12)	
Control circuit cable connection screw/bolt		M3.5	
Tightening torque		Nm	1.2
Tool			
Main cable			
Width across flats	mm	16	
Control circuit cables			
Pozidriv screwdriver	Size	2	

Main conducting paths

Rated impulse withstand voltage	U_{imp}	V AC	8000
Oversupply category/pollution degree			III/3
Rated insulation voltage	U_i	V AC	1000
Rated operational voltage	U_e	V AC	1000
Safe isolation to EN 61140			
between coil and contacts		V AC	500
between the contacts		V AC	500
Making capacity (p.f. to IEC/EN 60947)		A	5500
Breaking capacity			
220 V 230 V		A	5000
380 V 400 V		A	5000
500 V		A	5000
660 V 690 V		A	5000
1000 V		A	950
Component lifespan			AC1: See → Engineering, characteristic curves AC3: See → Engineering, characteristic curves AC4: See → Engineering, characteristic curves
Short-circuit rating			
Short-circuit protection maximum fuse			
Type "2" coordination			
400 V	gG/gL 500 V	A	500
690 V	gG/gL 690 V	A	500
1000 V	gG/gL 1000 V	A	200
Type "1" coordination			
400 V	gG/gL 500 V	A	630
690 V	gG/gL 690 V	A	630
1000 V	gG/gL 1000 V	A	250

AC

AC-1			
Rated operational current			
Conventional free air thermal current, 3 pole, 50 - 60 Hz			
Open			
at 40 °C	$I_{th} = I_e$	A	800
at 50 °C	$I_{th} = I_e$	A	715
at 55 °C	$I_{th} = I_e$	A	682
at 60 °C	$I_{th} = I_e$	A	650
enclosed	I_{th}	A	600
Notes			At maximum permissible ambient air temperature.
Conventional free air thermal current, 1 pole			
Note			at maximum permissible ambient air temperature
open	I_{th}	A	1625
enclosed	I_{th}	A	1500
AC-3			
Rated operational current			
Open, 3-pole: 50 – 60 Hz			
220 V 230 V	I_e	A	500
240 V	I_e	A	500
380 V 400 V	I_e	A	500
415 V	I_e	A	500
440V	I_e	A	500
500 V	I_e	A	500
660 V 690 V	I_e	A	325
1000 V	I_e	A	95

Motor rating	P	kWh	
220 V 230 V	P	kW	155
240V	P	kW	170
380 V 400 V	P	kW	265
415 V	P	kW	290
440 V	P	kW	315
500 V	P	kW	355
660 V 690 V	P	kW	300
1000 V	P	kW	132
AC-4			
Rated operational current			
Open, 3-pole: 50 – 60 Hz			
220 V 230 V	I _e	A	360
240 V	I _e	A	360
380 V 400 V	I _e	A	360
415 V	I _e	A	360
440 V	I _e	A	360
500 V	I _e	A	360
660 V 690 V	I _e	A	260
1000 V	I _e	A	95
Motor rating	P	kWh	
220 V 230 V	P	kW	112
240 V	P	kW	122
380 V 400 V	P	kW	200
415 V	P	kW	216
440 V	P	kW	229
500 V	P	kW	250
660 V 690 V	P	kW	240
1000 V	P	kW	132

Condensor operation

Individual compensation, rated operational current I _e of three-phase capacitors			
Open			
up to 525 V	A	307	
690 V	A	177	
Max. inrush current peak	x I _e	30	
Component lifespan	Operations	x 10 ⁶	0.1
Max. operating frequency		Ops/h	200

DC

Rated operational current, open			
DC-1			
Notes			see DILDC300/DILDC600 or on request

Current heat loss

3 pole, at I _{th} (60°)	W	113
Current heat loss at I _e to AC-3/400 V	W	58

Magnet systems

Voltage tolerance			
U _S			110 - 250 V 40-60 Hz 110 - 350 V DC
AC operated	Pick-up	x U _S	0.7 x U _{S min} - 1.15 x U _{S max}
DC operated	Pick-up	x U _S	0.7 x U _{S min} - 1.15 x U _{S max}
AC operated	Drop-out	x U _S	0.2 x U _{S max} - 0.6 x U _{S min}
DC operated	Drop-out	x U _S	0.2 x U _{S max} - 0.6 x U _{S min}
Power consumption of the coil in a cold state and 1.0 x U _c			
Note on power consumption			Control transformer with u _k ≤ 0.6
Pull-in power	Pick-up	VA	450

Pull-in power	Pick-up	W	350
Sealing power	Sealing	VA	9.5
Sealing power	Sealing	W	7.9
Duty factor		% DF	100
Changeover time at 100 % U_c (recommended value)			
Main contacts			
Closing delay		ms	80
Opening delay		ms	110
Behaviour in marginal and transitional conditions			
Sealing			
Voltage interruptions			
(0 ... 0.2 x U_c min) \leq 10 ms			Time is bridged successfully
(0 ... 0.2 x U_c min) > 10 ms			Drop-out of the contactor
Voltage drops			
(0.2 ... 0.6 x U_c min) \leq 12 ms			Time is bridged successfully
(0.2 ... 0.6 x U_c min) > 12 ms			Drop-out of the contactor
(0.6 ... 0.7 x U_c min)			Contactor remains switched on
Excess voltage			
(1.15 ... 1.3 x U_c max)			Contactor remains switched on
Pick-up phase			
(0 ... 0.7 x U_c min)			Contactor does not switch on
(0.7 x U_c min ... 1.15 x U_c max)			Contactor switches on with certainty
Admissible transitional contact resistance (of the external control circuit device when actuating A11)	mΩ		≤ 500
PLC signal level (A3 - A4) to IEC/EN 61131-2 (type 2)			
High	V		15
Low	V		5

Electromagnetic compatibility (EMC)

Electromagnetic compatibility		This product is designed for operation in industrial environments (environment 2). The use in residential environments (environment 1) could cause electrical interference so that addition suppression must be planned.
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Rating data for approved types

Switching capacity			
Maximum motor rating			
Three-phase			
200 V 208 V	HP		150
230 V 240 V	HP		200
460 V 480 V	HP		400
575 V 600 V	HP		500
General use	A		550
Auxiliary contacts			
Pilot Duty			
AC operated			A600
DC operated			P300
General Use			
AC	V		600
AC	A		15
DC	V		250
DC	A		1
Short Circuit Current Rating	SCCR		
Basic Rating			
SCCR	kA		30
max. Fuse	A		800
max. CB	A		600

480 V High Fault			
SCCR (fuse)	kA	30/100	
max. Fuse	A	800/600 Class J	
SCCR (CB)	kA	100	
max. CB	A	600	
600 V High Fault			
SCCR (fuse)	kA	30/100	
max. Fuse	A	800/600 Class J	
SCCR (CB)	kA	30	
max. CB	A	600	
Special Purpose Ratings			
Definite Purpose Ratings (100,000 cycles acc. to UL 1995)			
LRA 480V 60Hz 3phase	A	3900	
FLA 480V 60Hz 3phase	A	635	
LRA 600V 60Hz 3phase	A	3120	
FLA 600V 60Hz 3phase	A	520	

Design verification as per IEC/EN 61439

Technical data for design verification			
Rated operational current for specified heat dissipation	I _h	A	500
Heat dissipation per pole, current-dependent	P _{vid}	W	19.33
Equipment heat dissipation, current-dependent	P _{vid}	W	0
Static heat dissipation, non-current-dependent	P _{vs}	W	7.9
Heat dissipation capacity	P _{diss}	W	0
Operating ambient temperature max.		°C	-40
Operating ambient temperature max.		°C	60
IEC/EN 61439 design verification			
10.2 Strength of materials and parts			
10.2.2 Corrosion resistance			Meets the product standard's requirements.
10.2.3.1 Verification of thermal stability of enclosures			Meets the product standard's requirements.
10.2.3.2 Verification of resistance of insulating materials to normal heat			Meets the product standard's requirements.
10.2.3.3 Verification of resistance of insulating materials to abnormal heat and fire due to internal electric effects			Meets the product standard's requirements.
10.2.4 Resistance to ultra-violet (UV) radiation			Meets the product standard's requirements.
10.2.5 Lifting			Does not apply, since the entire switchgear needs to be evaluated.
10.2.6 Mechanical impact			Does not apply, since the entire switchgear needs to be evaluated.
10.2.7 Inscriptions			Meets the product standard's requirements.
10.3 Degree of protection of ASSEMBLIES			Does not apply, since the entire switchgear needs to be evaluated.
10.4 Clearances and creepage distances			Meets the product standard's requirements.
10.5 Protection against electric shock			Does not apply, since the entire switchgear needs to be evaluated.
10.6 Incorporation of switching devices and components			Does not apply, since the entire switchgear needs to be evaluated.
10.7 Internal electrical circuits and connections			Is the panel builder's responsibility.
10.8 Connections for external conductors			Is the panel builder's responsibility.
10.9 Insulation properties			
10.9.2 Power-frequency electric strength			Is the panel builder's responsibility.
10.9.3 Impulse withstand voltage			Is the panel builder's responsibility.
10.9.4 Testing of enclosures made of insulating material			Is the panel builder's responsibility.
10.10 Temperature rise			The panel builder is responsible for the temperature rise calculation. Eaton will provide heat dissipation data for the devices.
10.11 Short-circuit rating			Is the panel builder's responsibility. The specifications for the switchgear must be observed.
10.12 Electromagnetic compatibility			Is the panel builder's responsibility. The specifications for the switchgear must be observed.
10.13 Mechanical function			The device meets the requirements, provided the information in the instruction leaflet (IL) is observed.

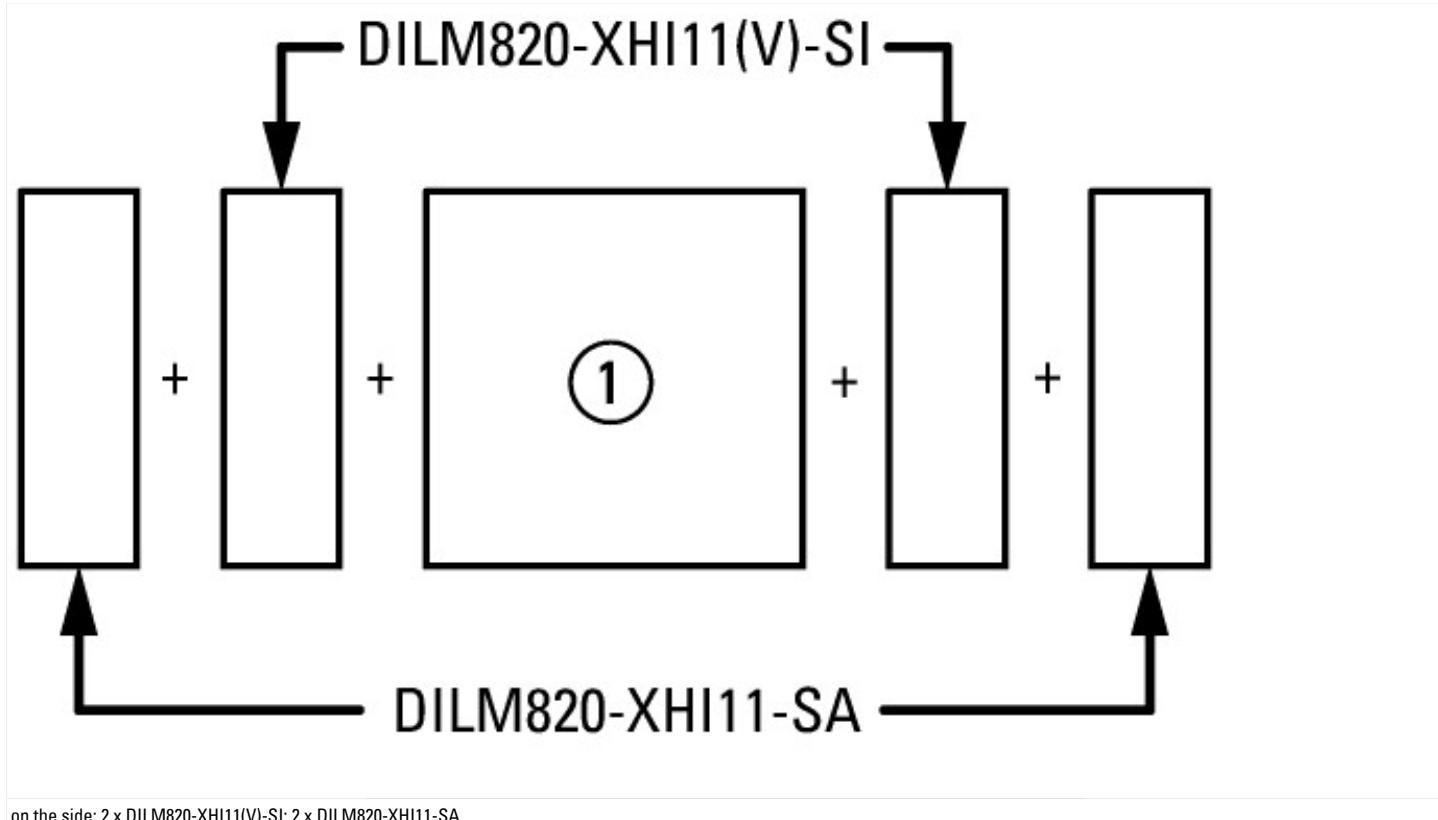
Technical data ETIM 6.0

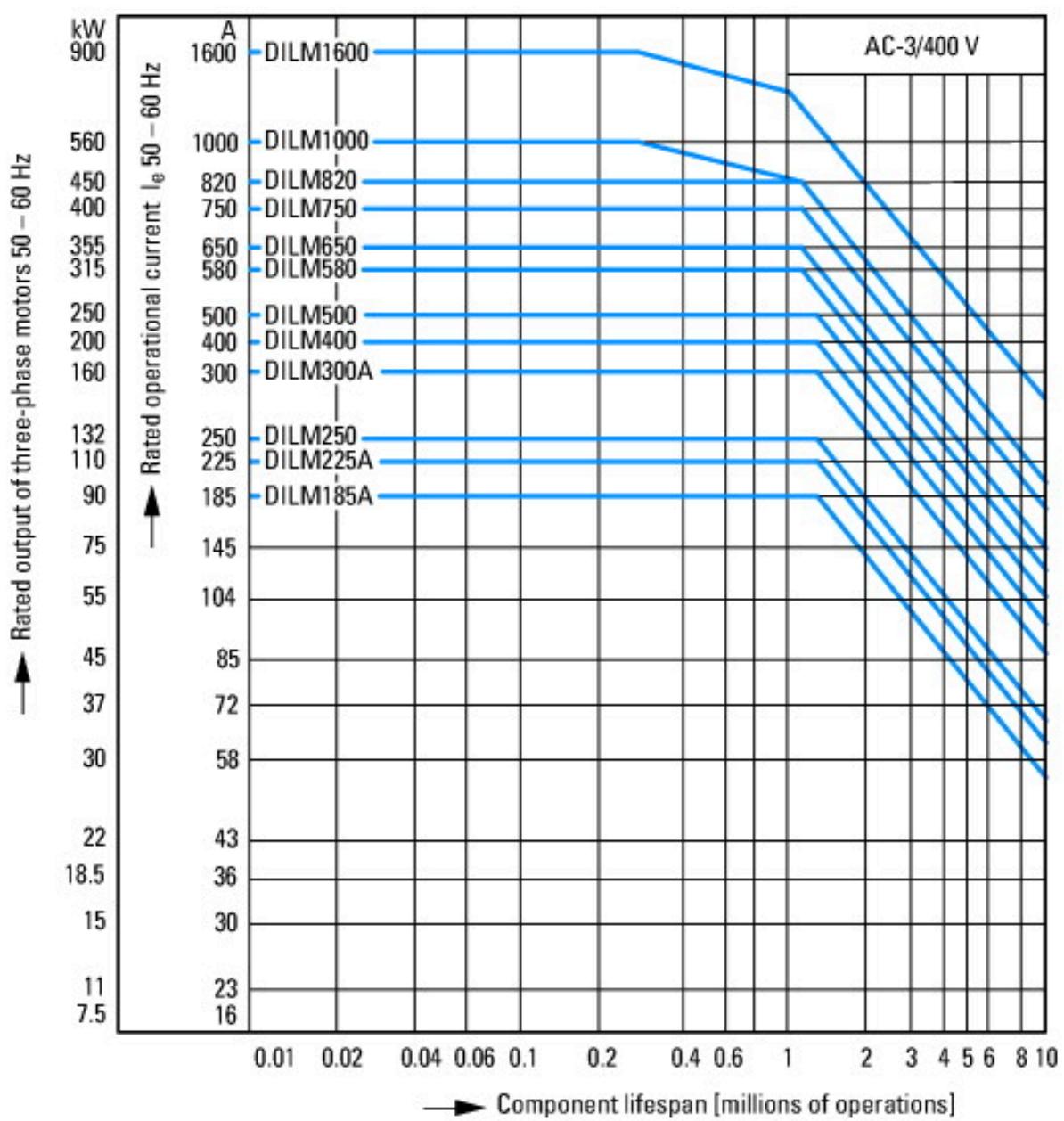
Rated control supply voltage Us at AC 50Hz	V	110 - 250
Rated control supply voltage Us at AC 60Hz	V	110 - 250
Rated control supply voltage Us at DC	V	110 - 250
Voltage type for actuating		AC/DC
Rated operation current Ie at AC-1, 400 V	A	800
Rated operation current Ie at AC-3, 400 V	A	500
Rated operation power at AC-3, 400 V	kW	250
Rated operation current Ie at AC-4, 400 V	A	360
Rated operation power Ie at AC-4, 400 V	kW	200
Modular version		No
Number of auxiliary contacts as normally open contact		2
Number of auxiliary contacts as normally closed contact		2
Type of electrical connection of main circuit		Rail connection
Number of normally closed contacts as main contact		0
Number of main contacts as normally open contact		3

Approvals

Product Standards	IEC/EN 60947-4-1; UL 60947-4-1; CSA - C22.2 No. 60947-4-1-14; CE marking
UL File No.	E29096
UL Category Control No.	NLDX
CSA File No.	012528
CSA Class No.	3211-04
North America Certification	UL listed, CSA certified
Specially designed for North America	No

Characteristics





Normal switching duty

Normal AC induction motor

Operating characteristics

Switch on: from stop

Switch off: during run

Electrical characteristics:

Switch on: up to 6 x Rated motor current

Switch off: up to 1 x Rated motor current

Utility category

100 % AC-3

Typical Applications

Compressors

Lifts

Mixers

Pumps

Escalators

Agitators

fan

Conveyor belts

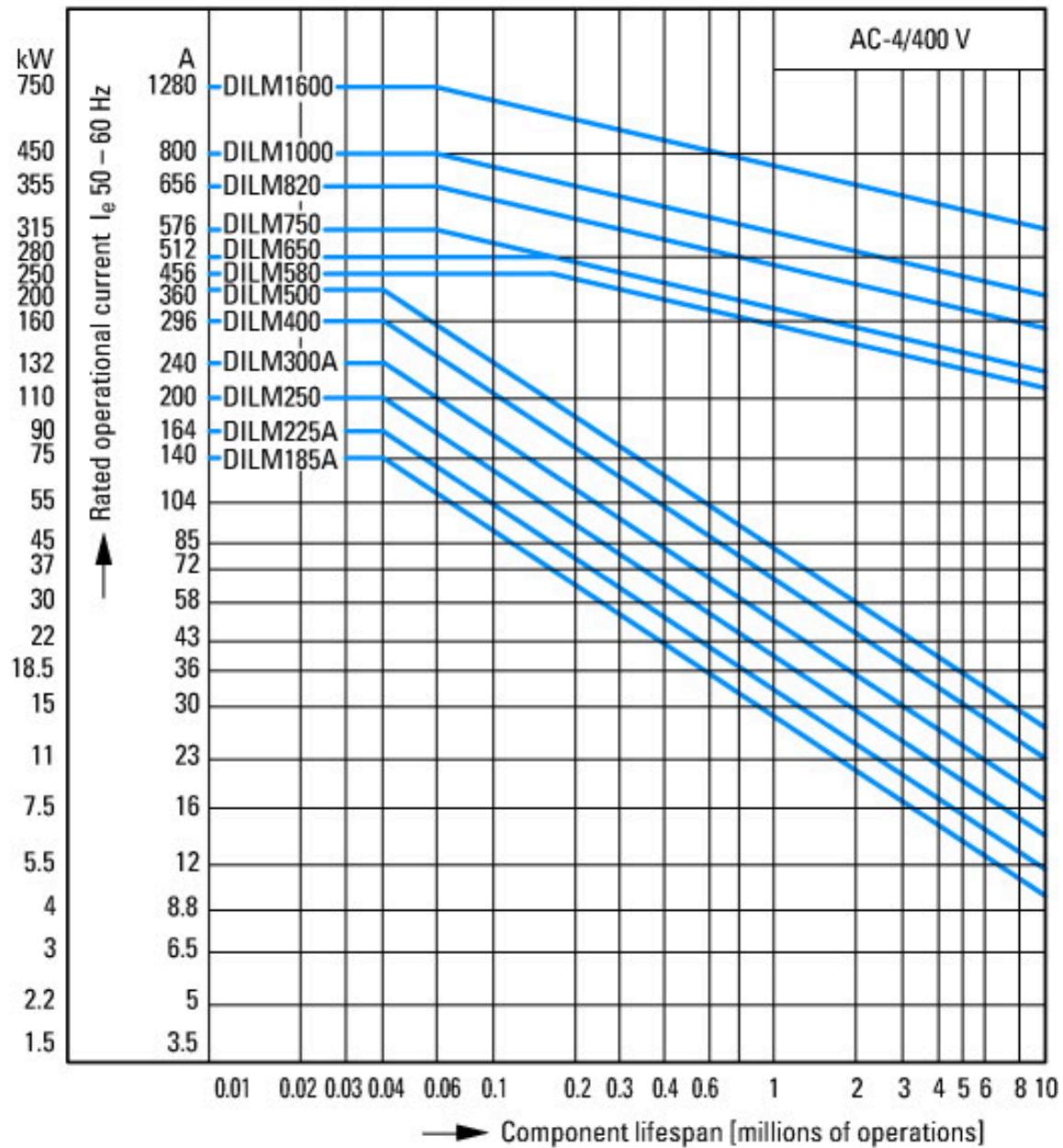
Centrifuges

Hinged flaps

Bucket-elevator

Air-conditioning systems

General drives for manufacturing and processing machines



Extreme switching duty

Squirrel-cage motor

Operating characteristics

Inching, plugging, reversing

Electrical characteristics

Make: up to 6 x rated motor current

Break: up to 6 x rated motor current

Utilization category

100 % AC-4

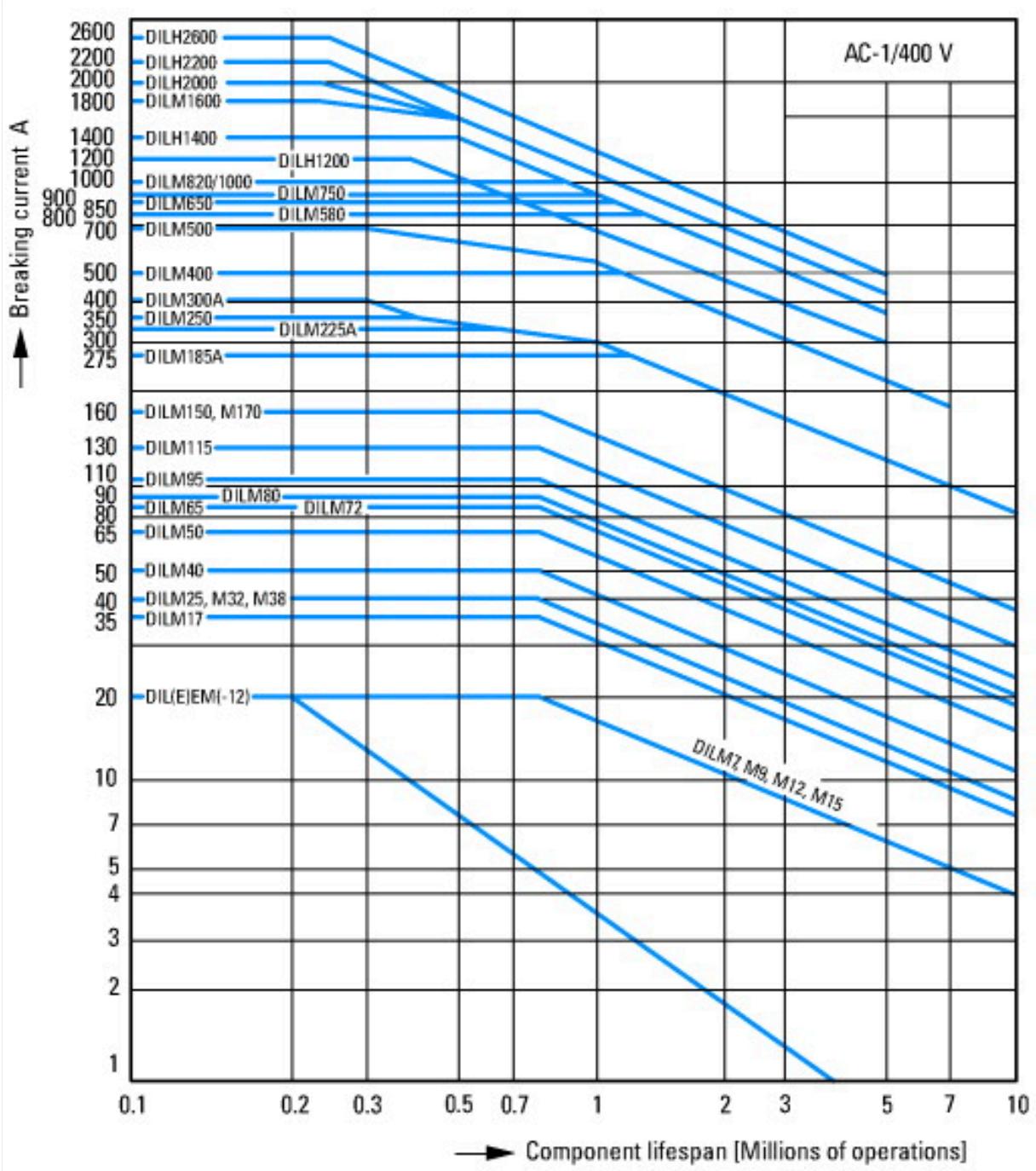
Typical applications

Printing presses

Wire-drawing machines

Centrifuges

Special drives for manufacturing and processing machines



Switching conditions for 3 pole, non-motor loads

Operating characteristics

Non inductive and slightly inductive loads

Electrical characteristics

Switch on: 1 x rated operational current

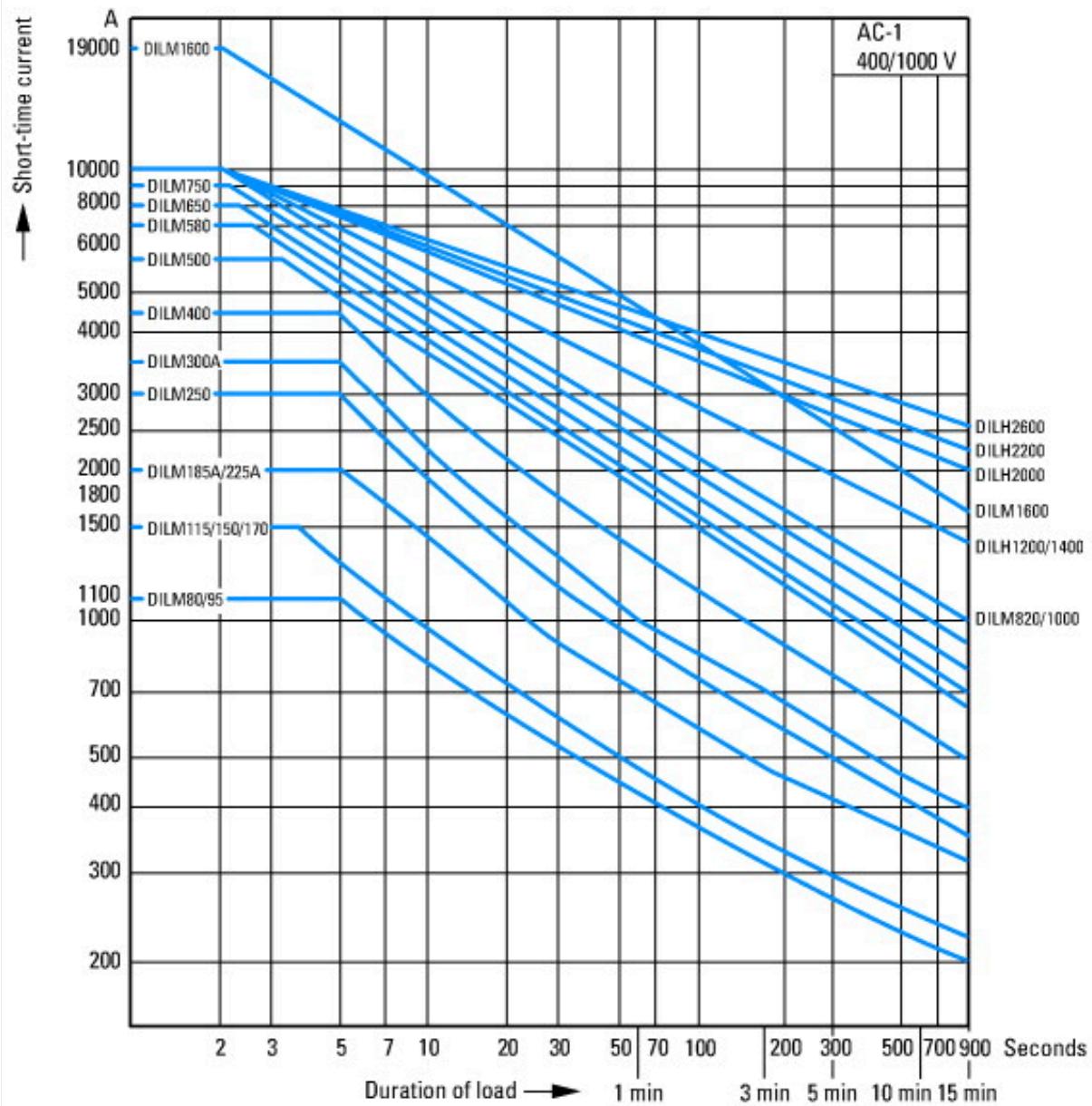
Switch off: 1 x rated operational current

Utilization category

100 % AC-1

Typical examples of application

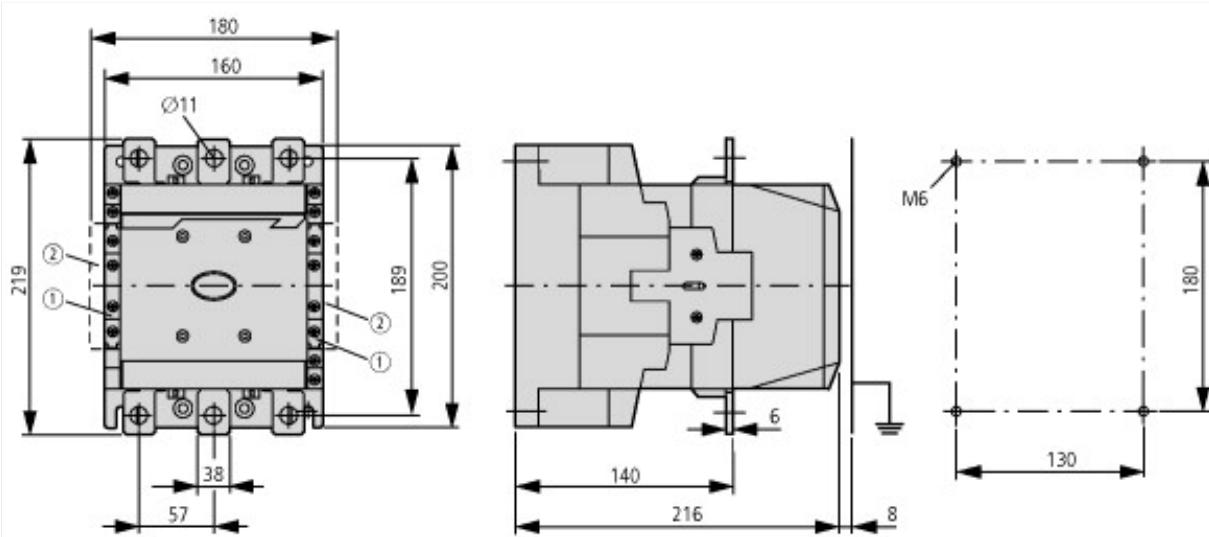
Electric heat



Short-time loading, 3-pole

Time interval between two loading cycles: 15 minutes

Dimensions



① DILM820-XHI11(V)-SI

② DILM820-XHI11-SA

Additional product information (links)

IL03406002Z (AWA2100-1639) Contactors >170 A

UL/CSA: Approved rating data	http://de.ecat.moeller.net/flip-cat/?edition=HPLTE&startpage=5.84
UL/CSA: UL/CSA: Short Circuit Current Rating (SCCR)	http://de.ecat.moeller.net/flip-cat/?edition=HPLTE&startpage=5.86
Switchgear of Power Factor Correction Systems	http://www.moeller.net/binary/ver_techpapers/ver934en.pdf
X-Start - Modern Switching Installations Efficiently Fitted and Wired Securely	http://www.moeller.net/binary/ver_techpapers/ver938en.pdf
Mirror Contacts for Highly-Reliable Information Relating to Safety-Related Control Functions	http://www.moeller.net/binary/ver_techpapers/ver944en.pdf
Effect of the Cable Capacitance of Long Control Cables on the Actuation of Contactors	http://www.moeller.net/binary/ver_techpapers/ver949en.pdf
Motor starters and "Special Purpose Ratings" for the North American market	http://www.moeller.net/binary/ver_techpapers/ver953en.pdf
Switchgear for Luminaires	http://www.moeller.net/binary/ver_techpapers/ver955en.pdf
Standard Compliant and Functionally Safe Engineering Design with Mechanical Auxiliary Contacts	http://www.moeller.net/binary/ver_techpapers/ver956en.pdf
The Interaction of Contactors with PLCs	http://www.moeller.net/binary/ver_techpapers/ver957en.pdf
Busbar Component Adapters for modern Industrial control panels	http://www.moeller.net/binary/ver_techpapers/ver960en.pdf